

Date: Monday, 16/06/2008 10:25:32 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HINGE	
Job Number	: 39891		Part Number	: D31617	
Estimate Number	: 11134		Drawing Number	: D3161 REV A2	
P.O. Number	:		Project Number	: N/A	
This Issue	: 16/06/2008		Drawing Revision	: A2	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 30/06/2008	
Previous Run	: 36082		Qty:	12	
Written By	:		Um:	Each	
Checked & Approved By	: <u>JLD 08.06.18</u>			22	
Comment	: Est A 04.08.24 New Issue KJ/JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MS2025737200	Piano Hinge	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)	
		Piano Hinge	
		Pick:	
	Qty	Part number	Description
	1	MS20257-3-7200	Hinge
			<u>10/1334</u>
			<u>08/06/18</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		(1) 72" Hinge makes (5) D3161-7 parts at 14" long	
		Cut to length as per Dwg D3161	
			<u>08/06/18</u> 22
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: <u>B3</u>	
			<u>8/6/18</u>
			<u>SO</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	
			<u>08/06/20</u> AF
			<u>MF 08-06-18</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

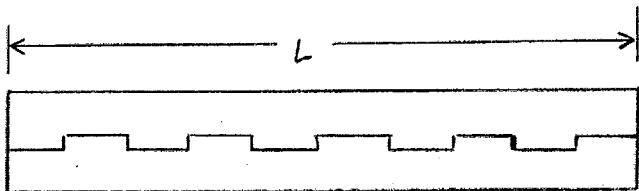
**DART**

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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
RF	#	D3161	SHEET 1 OF 1
DATE	02.04.24	TITLE	SCALE
		HINGE	NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED  
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

NOTES:

① MAKE FROM MS20257-3-7200 HINGE

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WORK ORDER  
NO. 35891

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